

# AUTOMATIC SEALING EQUIPMENT

Automate your corrugated carton packaging lines with wide crown staples. Fast, trouble-free, low-cost way to increase your production output with minimal labor and never an environmental concern.



## DESCRIPTION

### RSC CARTON MODELS

RHB	Roll Bottomer Uniform Width Cartons Only
SARA	Manual Top and Bottom
LARA 1	High Output Uniform
ARA 1 S	Uniform Depth Cartons
ARA 2 S	Random Depth Cartons
FARA 3 S	Random Depth Cartons
FARA 1 S	Uniform Depth Cartons
FARA 3 SM	Random Depth Cartons
FARA 1 SM	Uniform Depth Cartons
FARA 3 M	Random Depth Cartons
FARA 1 M	Uniform Depth Cartons

### FOL "ON-END" CARTON MODELS

ARA 91 S	Uniform Depth Cartons
ARA 92 S	Random Depth Cartons

### FOL "LAY FLAT" CARTON MODELS

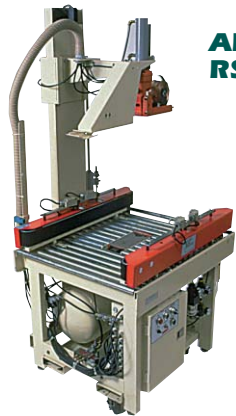
TSRA	Manual Twin End
ATSRA	Uniform Depth Cartons

## EQUIPMENT OPTIONS

1. Optional "Out-of-Staple" Switch (bottom head)
2. Optional Six Staple Pattern
3. Optional Staple Selector Switch (4/6)
4. Optional Manual Top Flap Squeezer Rollers (uniform widths)
5. Optional Pneumatic Top Squeezers (random widths)
6. Optional Bolt-On Locking Caster Kit (four included)
7. Optional Shallow Penetration Kit (2 heads)
8. Optional Wide Carton 10"-27" range
9. Optional Conveyor Height 20" min.
10. Optional staple unwind cover (standard lower head)

Additional Product Information:  
 • All units F.O.B. Butler, Pennsylvania

[Click here for questionnaire form. Please fill it out and email to ISM for unit quotation.](#)



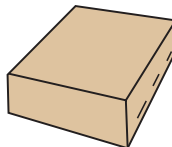
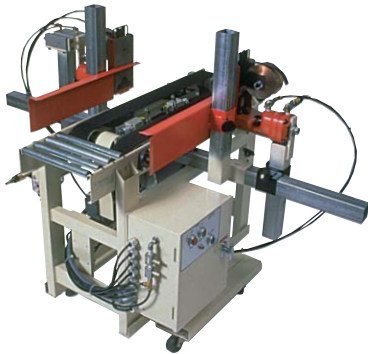
**ARA 2S - RANDOM RSC CARTONS**



**ARA-91S UNIFORM "ON END" F.O.L. CARTONS**

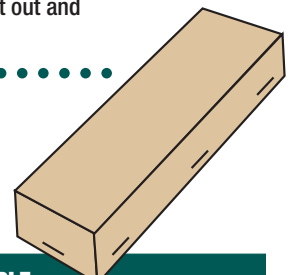


**ATSRA - UNIFORM "LAY FLAT" F.O.L. CARTONS**



## MODEL 5PFS - 5 PANEL FOLD STAPLER

Designed to increase your production output for those hard-to-staple 5 panel fold cartons. Furnished fully assembled, our all-pneumatic unit actuates all staple heads simultaneously at the touch of a foot valve.



### STANDARD UNIT HEAD ARRANGEMENT

### STAPLE SIZES

3 Heads - Back Rail, 1 Head - Each End  
 Air/Cycle: 5 cu.ft./cycle @ 80 PSI with standard head arrangement.  
 Optional head arrangements available upon request.

5/8, 3/4

Additional Product Information:  
 • All units F.O.B. Butler, Pennsylvania

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